

# Material: UNS J93633

## Standard Specification for Heat Resistant Alloy Steel Castings

**Group:** Ferrous Stainless Steel Alloys

**Sub Group:** UNS J93633 Alloy Steel Casting

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition		
Carbon	C %	0.280 - 0.380
Silicon	Si %	0.500 - 2.000
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	24.000 - 26.000
Nickel	Ni %	12.000 - 14.000
Molybdenum	Mo %	0.050 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment	
Solution Annealing	

Mechanical Properties	
Tensile Strength in Mpa	-
Yield Strength in Mpa	-
Elongation in %	-
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
13505 Grade 9	IS	India	Casting
422936	CSN	Czech Republic	Casting
A608 Grade HH 33	ASTM	USA	Casting
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

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Customer Care: +91-99090 45075 Email: [info@icastllp.com](mailto:info@icastllp.com)



+91-99090 45075



[info@icastllp.com](mailto:info@icastllp.com)



ICAST ALLOYS LLP, Plot 2527, Road H1, Kranti Gate, GIDC Metoda, Lodhika, Rajkot-360021, Gujarat, India